

CELL :- A 157

CELL NAME:- TENSIONER

MACHINE / STAGE :- M/C SHOP

OPERATION :- TAPPING

KAIZEN THEME :- Eliminate Possibility Of Rotary Jam .

IDEA :- COVER UNWANTED SLOT IN FIXTURE

WIDELY/DEEPLY:-

COUNTERMEASURE:- Now We Have Modified The Fix. By Covering Unwanted Slot ,Which Doesn't Allow Nut Enter Under Rotary Surface which Eliminate Possibility Of Rotary Jam .

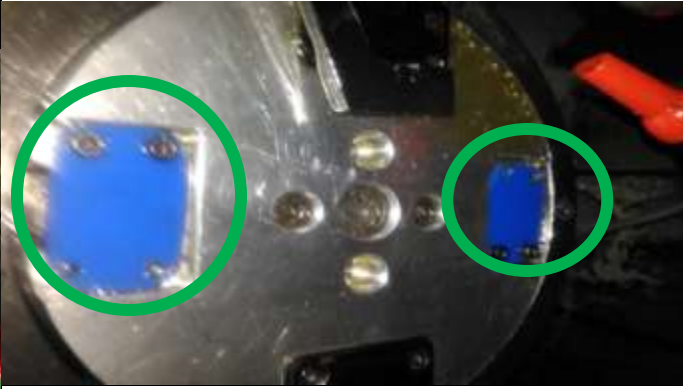
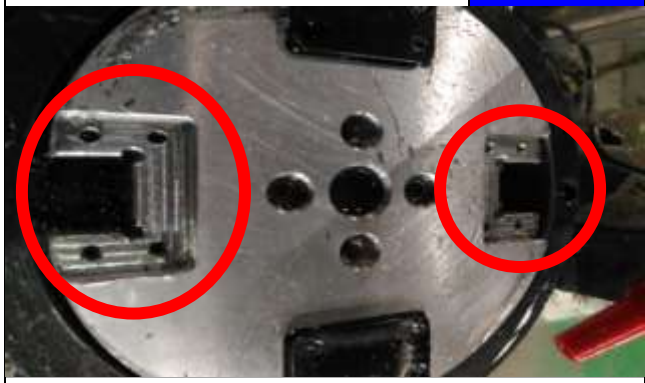
PROBLEM / PRESENT STATUS:- In A157 Nut Tapping Automation Fix. Problem Of Rotary Jam , Due To Nut Blocking The Rotary .

AFTER

BENCHMARK	Low Quality
TARGET	Best Quality
KAIZEN START	16.12.2016
KAIZEN FINISH	16.12.2016

TEAM MEMBERS :-
 VIVEK SHARMA , PUSHPENDRA

BEFORE



- BENEFITS :-**
- 1:- ELIMINATE POSSIBILITY OF ROTARY JAM
 - 2:- Time Saved
 - 3:-QUALITY IMPROVED
 - 4:- Moral increased

KAIZEN SUSTENANCE

- WHY - WHY ANALYSIS :-**
- WHY 1:- RotayJam ?
 - WHY 2:- Nut Blocks The Rotary .?
 - WHY 3:- Nut Enter's Under Rotary Surface ?
 - WHY 4:- Unwanted Space In Fixture .?
 - WHY 5:- Cover Unwanted Slot .

- RESULT :-**
- 1:- Eliminated Possibility Of Rotary Jam .
 - 2:- Quality Improved .
 - 3:- Moral Increased .
 - 4 :-Time Saved .

WHAT TO DO :-ADD IN JH CHECK SHEET

HOW TO DO :- MONITERING

FREQUENCY:- DAILY

ROOT CAUSE :-
 UNWANTED SLOT IN FIXTURE



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
0	0	0

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	N/A			